

## ACE25 Series AC/DC

#### **Applications**







Medical

Industry

Automation









Semiconduc

Network / Telecom

Military





Aviation



Boat

Railway







Automobile

Charger













#### **Features**





50W Peak Load Long Hold up Time

<0.3W No Load

100μΑ Leakage current

±10%

4000 VAC





**OVP** 

**OTP** 

**SCP** 



#### **Model Number Structure**

AC

E

25 -

050

25

**Series Name** 

**Package** 

**Output Voltage** (VDC)

Output

Watt

Quantity

**Actual Watt** 

**AC** series

Encapsulated

25

**120**: 12 **150**: 15 **240**: 24

**360**: 36 **480**: 48

**050**: 5

**S**: Single

**Actual Watt** 



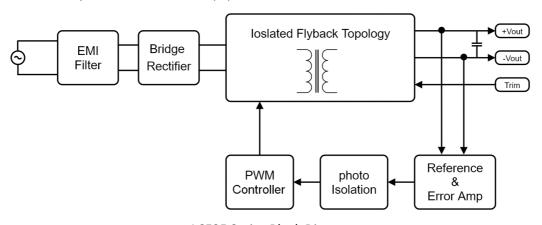
#### Model Selection Guide

Typical @ Ta=+25 ℃ under nominal line voltage conditions unless noted

	Input				Efficiency			
Model	Voltage (V)		Current (A)	Voltage Current		Power	Efficiency	
	Range	Nominal	Full load	(V)	(A)	(W)	Typ.(%)	
ACE25-050S-25	90-264	230	0.13	5	5	25.0	84	
ACE25-120S-25	90-264	230	0.13	12	2.1	25.2	85	
ACE25-150S-25	90-264	230	0.13	15	1.67	25.1	85	
ACE25-240S-25	90-264	230	0.13	24	1.05	25.2	86	
ACE25-360S-25	90-264	230	0.13	36	0.7	25.2	87	
ACE25-480S-25	90-264	230	0.13	48	0.53	25.4	88	

#### Description

AC series - Encapsulated 25W converter is a 25W Isolated, regulated ac/dc encapsulated power module with 50W peak load lasting 10 seconds and long hold-up time setting by external capacitors. It features a high efficiency up to 88%, wide working ambient temperature range -40~+80°C, no minimum load required, 4kVac reinforced insulation, OVP, SCP, etc. These power modules use advanced power processing, control and packaging technologies and are suitable for all kinds of systems, such as household appliances, medical devices, industrial control communication systems and network equipment, etc.



ACE25 Series Block Diagram

#### **Electrical Specifications**

(Typical @ Ta=+25°C under nominal line voltage conditions unless noted.)

**Input Specifications** 

input specifications		•	•		
Parameter	Notes and Conditions	Min.	Тур.	Max.	Unit
Operating Input Voltage Ranges		90	230	264	VAC
Operating Input Frequency Ranges		47		63	Hz
Input Current				0.7	Α
Inrush Current	cold start at 230Vac, 25℃			60	Α
Power Factor		EN61000-3-2 Class A			
Leakage Current				100	μΑ



**Output Specifications** 

Parameter	Notes and Conditions	Min.	Тур.	Max.	Unit
Output Voltage Accuracy	100% Load			±1.5	%
Line Regulation	High Line to Low Line			±0.5	%
Load Regulation	0% to 100% Load			±1	%
Output Ripple & Noise Voltage	Bandwidth 20MHz and with 10uF MLCC Output Capacitor			1.5	$%V_{pk-pk}$
Output Voltage Adjustment Range	adjustable by external resistor			±10	%
Minimum Load		0			Α
Hold Up Time	at full load & 115 VAC	8			mSec.
Over Voltage Protection		120		140	%
Over current Protection		120		140	%
Short-circuit Protection		Hiccup mode (Auto-Recovery)			

#### General Specifications & Environmental Specifications

Parameter	Notes and Conditions	Min.	Тур.	Max.	Unit	
Switching Frequency			67		kHz	
Storage Temperature Range	All models	-55		100	°C	
Operating Temperature	All models, derating from 100% at 50°C to 25% at 80°C	-40		80	°C	
Humidity (non condensing)	All models			95	%	
Operating Altitude				3000	m	
Isolation Voltage	Input to Output	4000			VAC	
Weight		65 (2.29)			g (oz.)	
Dimensions		2.10" x 1.10" x 0.97" (53.4 x 28.0 x 24.6mr				
Case Material	Plastic					

#### **Standards Compliance**

Parameter	Standard	Test Conditions	Performance Criteria
Environmental Compliance	Reach; RoHS		PASS
EMI	EN55032		Class A / Class B
ESD	EN61000-4-2	±4 kV Air Discharge ±4 kV Contact Discharge	Crit. A
Radiated Immunity	EN61000-4-3	Level 2, 3 V/m	Crit. A
Fast Transient	EN61000-4-4	±2 kV Applied	Crit. A
Surge	EN61000-4-5	±2 kV Applied	Crit. A
Conducted Immunity	EN61000-4-6	Level 2, 3 V rms	Crit. A

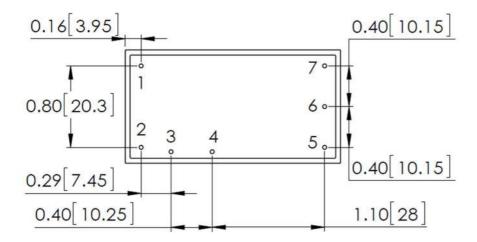
#### It is recommended to protect the input by fuses or other protection devices.

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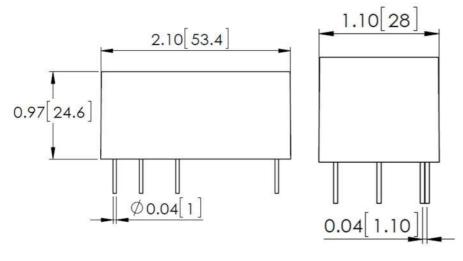
#### **Mechanical Dimensions & Pin Assignments**

#### Shape



### Pin Assignments:

Pin#	Function					
1	ACL					
2	ACN					
3	BC+ (optional)					
4	BC- (optional)					
5	+Vo					
6	-Vo					
7	Trim					



Note:

Pin Material: Red Copper

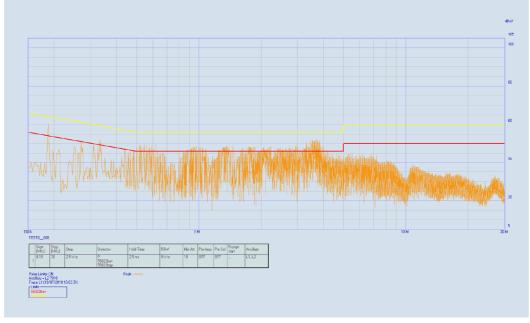
Pin Plating: Tin

Dimensions in inches [mm]

Tolerances: .XX±0.25 [ .X±0.5mm]

#### Conducted EMI

Input terminal value (typ.) ACE25-120S-25 @Vin = 230VAC, lout = 2.1A



The fundamental switching frequency of the module is 63kHz.



#### **Characteristic Curves**

Testing conditions are at typical input, Ta=+25°C, full load (horizontal mount) Unless otherwise indicated

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Figure 1 : Efficiency at Minimum, Nominal and Maximum Input Voltages VS. Output Load.



Figure 2 : Efficiency VS. Input Voltages at 100% rated power

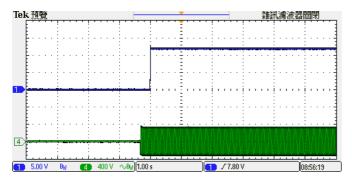


Figure 3 : CH1 = Vout, CH4 = Nominal Input Typical Start-up waveform at Full load.

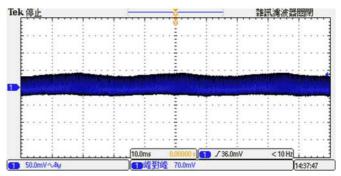


Figure 4: Output Voltage Ripple & Noise at full load. (Vin: Typical, With Output Capacitor to add 1uF MLCC)

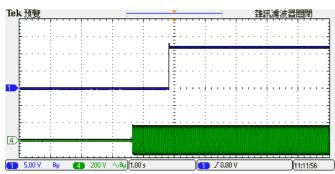


Figure 5 : CH1 = Vout, CH4 = 115V Input Typical Start-up waveform at Full load.

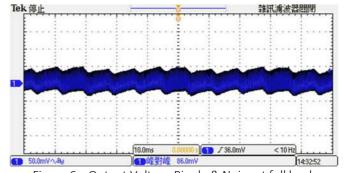


Figure 6 : Output Voltage Ripple & Noise at full load. ( Vin: 115V, With Output Capacitor to add 1uF MLCC )

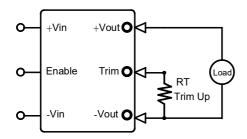


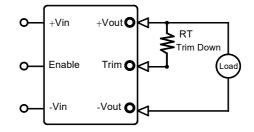
#### Trimming Output Voltage – for Single output models

Only the single output converters have a trim function. That allows users to adjust the output voltage from +10% to -10%, please refer to the trim table that follow for details. Adjustments to the output voltage can be used with a simple fixed resistor as shown in Figures 1 and 2. A single fixed resistor can increase or decrease the output voltage depending on its connection.

#### Note:

- \* Trim adjustments higher than the specified range can have an adverse effect on the converter's performance and are not recommended.
- ¾ If the trim function is not used, leave the trim pin open.





**Figure 1.** Trim Connections To increase Output Voltages Using Fixed Resistors

**Figure 2.** Trim Connections To Decrease Output Voltages Using Fixed Resistors

	Trim up resistor value(KΩ)										
Vout	1%	2%	3%	4%	5%	6%	7%	8%	9%	10%	
5	219.55	96.27	55.18	34.64	22.31	14.09	8.22	3.82	0.39	0.00	
12	224.33	99.66	58.11	37.33	24.87	16.55	10.62	6.17	2.70	0.00	
15	181.65	81.72	48.42	31.76	21.77	15.11	10.35	6.78	4.01	0.00	
24	265.91	120.45	71.97	47.73	33.18	23.48	16.56	11.36	7.32	0.00	
36	627.7	279.9	163.9	105.9	71.10	48.00	31.40	19.0	9.30	0.00	
48	1560.67	695.84	407.56	263.42	176.93	119.28	78.10	47.21	23.19	0.00	

		Trim down resistor value(KΩ)									
5	Vout	1%	2%	3%	4%	5%	6%	7%	8%	9%	10%
	5	716.45	339.73	214.15	151.36	113.69	88.58	70.64	57.18	46.72	38.35
	12	913.67	438.34	279.89	200.67	153.13	121.45	98.81	81.83	68.63	58.07
	15	969.95	469.88	303.18	219.84	169.83	136.49	112.68	94.82	80.93	69.82
	24	2456.09	1201.55	783.36	574.27	448.82	365.18	305.44	260.64	225.79	197.91
1	36	9136.3	4484.1	2933.4	2158.1	1692.9	1382.7	1161.2	995.0	865.8	7624
ı	48	30969.33	15234.16	9989.11	7366.58	5793.07	4744.05	3994.76	3432.79	2995.70	2646.03

#### **Output Ripple Noise**

The two copper strips simulate real-world PCB impedances between the converter and its load. Scope measurements should be made using BNC connectors or The probe ground should be less than 1/2 inch and soldered directly to the fixture.

All external capacitors should have appropriate voltage ratings and be located as close to the converter as possible.

Temperature variations for all relevant parameters should be taken into consideration. The most effective combination of external I/O capacitors will be a function of line voltage and source impedance, as well as particular load and layout conditions. See Figure 3.

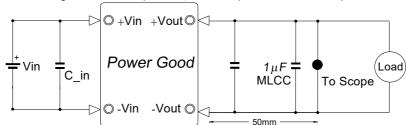


Figure 3. Measuring Output Ripple/Noise (20MHz bandwidth)



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